






A400 Safety Reversal INSTRUCTIONS

<p>1. Make sure the gun is unloaded and disassembled, hammer cocked and the safety on.</p>	 <p>Figure 1</p>
<p>2. Press the carrier stop push button, if it has not already been pressed (figure 2). Control the bolt so the cocking handle does not slam against the receiver.</p>	 <p>Figure 2</p>
<p>3. Remove the trigger plate pin right to left with the proper flat nosed punch and a light gunsmith hammer. (figure 3).</p>	 <p>Figure 3</p>
<p>4. Keeping the release button pushed all the way down, remove the trigger plate from the receiver using the trigger guard as a lever, first in the direction of the barrel and then outward. DO NOT use the carrier as a lever (figure 4).</p>	 <p>Figure 4</p>
<p>5. With the trigger assembly in hand, lift up on the carrier exposing a set screw on the right side and forward of the assembly. (figure 5)</p>	 <p>Figure 5</p>

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6. Keeping your thumb over the hole in the front of the assembly, (figure 6) remove the set screw using a 1.5 mm hex wrench. This will take the pressure off the safety plunger and spring. You will feel it hit your thumb (figure 7).



Figure 6

Figure 7

7. Remove the spring and plunger through the forward hole (figure 8) followed by the safety through the side. Once relieved, the safety can be reversed, the plunger and spring reset and the set screw retightened.



Figure 8



Safety, plunger and spring

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8. To replace the reversed safety: Insert the safety spring plunger followed by the safety spring back into the hole in the front of the assembly allowing it to go all the way down. (figure 9) Insert the set screw in its recess and tighten it to keep the spring and plunger from coming back out.



Figure 9

9. With the wrench or a small screw driver, push the plunger up into its recess. (figure 10) Insert the reversed safety and push it in until it clicks (figure 11).



Figure 10



Figure 11

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10. Check the operation of the safety and replace the trigger group in the receiver.

